

Product Designation Code

This is the first section of the description which outlines the product type, formulation, density, number of sides coated with adhesive and protective liner. See the following example.

V 15 2 0

Product or Formulation	Density	Adhesive	Protective Liner
E = Polyethylene	2 = 2 pcf	0 = None	0 = Cast on Paper
ESL = Eco Seal	6 = 6 pcf	1 = 1 side	1 = None
V = Standard Vinyl Series	15 = 15 pcf	2 = 2 sides	2 = Cast on Aluminum
A = Special Automotive	Etc..		3 = Release Paper
C = Cling Foam			4 = Laminated to Polyester Film with Adhesive & Release Paper
CP = Plastics Cling Foam			5 = Cast on Polyester Film
F = Fire Retardant (UL94)			6 = Release Film
GHB = Gaska Hi Bond			7 = Release Board
L = Log Tite			8 = Laminated to Polyester Film with Adhesive & Release Board
LC = Low Compression			9 = Other (Further information necessary)
MC = Improved Performance Vinyl			
MW = Weatherstrip Series			
PS = Polymeric Series			
SO = Semi Open Cell			
ULD = Ultra Low Density			
XP = Extra Plasticizer			
VK = High Compression Cell			

Non-Standard Additions

This is the additional information which is included at the end of the code to specify other needs. Please note the proper order for consistency. Example as follows:

V1520 NA - RP - XR

Colors	Other and/or 2nd Protective Liners	Other Specific Needs
BE = Beige	CP = Casting Paper Laminated	XR = Extra Release
GY = Gray	ES = Polyester Film Laminated	NR = No Release
BK = Black	NF = 2 mil Natural Film	SW = Stretch Wrap
NA = Natural	PR = Polypropylene Film, PSA and Release Paper (PP, RP)	SC = Small Core
BR = Brown	DP = 2 Sided Release Paper (1st pass only)	RW = Reverse Wrap
TN = Tan	RP = 2nd Release Paper	L = Lamination
BU = Blue		ER = Easy Release
RD = Red		GS = Glove Skin
GN = Green		TS = Top Skin
		CR = Completely Reverse Wrap

Other colors and color matching is available.

NOTE: Custom jobs, materials die cuts, will have special designations as needed.

*Example:
D5 AD 3NHDPE (W, CW, CM, etc.)*

Dimensions

Following the product designation code in the part description are the dimensions of the product. The proper order is thickness, width and length. Note: Dimensions are sometimes not used - e.g. no specified length in reels, odd shaped die cut parts, some customer material thicknesses, etc. The follow example illustrates dimensions:

1.125 x 3.500 x 12

Thickness	Width	Length
In inches, up to 3 decimal places.	In inches, up to 3 decimal places.	In feet, up to two decimal places. If in inches, the " sign must be present.

Part Number Description

Adhesive Requirements

At the end of the part description is the adhesive type and amount. The following example illustrates the adhesive designation:

A 3

Type of Adhesive	Coating Weight (Dry Mils)
A = Standard High Tack on Vinyl	1 = 1.2 mils
C = Cling Foam / High Temperature	2 = 1.6 mils
G = Low Energy Surfaces	3 = 2.6 mils
H = Lamination	4 = 3.5 mils
L = Low Energy Surface	
S = High Performance Acrylic	



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1810 W. Lusher
P.O. Box 1968
Elkhart, IN 46515-1968

 **Gaska Tape Inc.**
INNOVATORS IN FOAM AND TAPES
www.gaska.com

International Inquiries:
Phone: 00-574-294-5431
Fax: 00-574-522-8630

Phone: 574-294-5431
Fax: 574-293-4504
Toll free: 800-423-1571
E-Mail: sales@gaska.com