



Papers

SCK8300 Series

A 5 mil white supercalendared paper used for both vinyl casting and adhesive release applications. Its uncoated form is called SCK8300.

Vinyl casting grades include a one side medium vinyl release (SCK831OMR) or a one side easy vinyl release (SCK8310XR) as well as two sided versions of those same papers with an easy adhesive release on the opposite side (SCK8320MR and SCK8320XR).

Adhesive release liner grades are a one side silicone coated easy release (SCK8310ER) which can be printed on the opposite side as well as a two side coated easy adhesive release (SCK8320ER).

Typical benefits expected from the SCK8300 Series include good economics and ease of processing due to its physical strength.

GS (Glove Skin)

Leather like pattern in casting paper is mirrored in foam. Other grades are possible, depending on available patterns and demand.

Hi Gloss (HG)

Used on Cling Foam[®] Series and other specialty foams where a smooth, high gloss surfaced is desired. Comes standard with an adhesive release on opposite side.

BIG 8400 Series

A 6 mil brown industrial grade paper polycoated both sides for a variety of applications. It is available as a one side silicone release coated paper on the glossy side with either a standard, medium adhesive release (BIG8410, also know as RP) or with easy release (BIG8410ER). It is also available as a two side silicone release coated paper with the standard, medium release on the glossy side and easy release opposite (BIG8420, also known as DP) or easy release on both sides (BIG8420ER). Typical benefits expected from the BIG8400 Series include reduction of cockle and curl (especially in higher humidity environments) and improved dimensional stability.

BIG14010 (RB)

A 11 mil brown industrial grade 140# paperboard polycoated on one side with easy silicone release which is often used for kiss type of die cutting.

CC10300 Series (P7)

A 7 mil white heavy duty casting paper for foam manufacture and specialty tape applications. It is available coated on one side with either standard medium foam release (CC10310) or easy (CC10310XR) foam release for reverse unwinding. The above versions are also available with easy PSA release on the opposite side (e.g. CC10320 or CC10320XR).

Typical benefits expected from the CC10300 Series include reduction of cockle and curl (especially in higher humidity environments) and improved foam skin tear resistance.

Release Coated Papers & Films

Films & Foil

Aluminum

A 2 mil dead soft aluminum foil which can serve as a base carrier for self-wound foam tapes (e.g. V612-FR) or in laminations with foam and or adhesive. Main features are excellent conformability and heat reflection.

BPP4006

A 4 mil blue polypropylene film which features good tear resistance and dimensional stability. It is available coated on one side with an easy adhesive release (BPP4016) or coated two sides with our standard differential of medium adhesive release one side with easy adhesive release on the opposite side (e.g. BPP4026).

HDN2016

A 2 mil natural high density polyethylene film coated on one side with an easy adhesive release. Used exclusively in double liner applications where in the rewinding process, it protects the inside compressed surface, which needs a thin, conformable, tear resistant release liner.

HDN3516

A 3.5 mil natural high density polyethylene film coated on one side with easy adhesive release. Main feature is good tear resistance in a lower cost film.

PET1006

A 1 mil clear polyester film used in laminations to eliminate stretch in foams (e.g. V709ES) or in the center of an adhesive package for dimensional stability for foam tapes (e.g. V714).

PET2006

A 2 mil clear heat stabilized polyester film used as a base carrier for self-wound foam tapes. It is available as a one side easy silicone release coated film (PET2016) or coated two sides with our standard differential of medium adhesive release one side with easy adhesive release on the opposite side (e.g. PET2026).

Manufacturing Tolerances

- Coated width is 57" (58" untrimmed).
- Made to order minimum coated products are 5,000 linear feet.
- +/-10% shipping policy on standard products.
- +/-20% shipping policy on special products.
- Splicing policy: 1 max. per 500 foot roll, 3 max at 5,000 foot standard master length.

Discount Schedule

Linear Feet Full Web Width	NET
Under 5,000 Ft.	NET
5,000 - 9,999 Ft.	Less 10%
10,000 - 19,999 Ft.	Less 20%
20,000 - 49,999 Ft.	Less 25%
50,000 - 99,999 Ft.	Less 27.5%
100,000 and over	Less 30%

Warranty

Gaska Tape Inc.® warrants its product to be free from defects in material and workmanship for a period of twelve (12) months beginning on the date of invoice, provided the purchaser installs and uses the products according to any instructions provided by Gaska Tape Inc. Any product which fails during the warranty period due to a defect will be replaced.

Upon request, Gaska Tape Inc.® will be pleased to provide a copy of its written Limited Warranty with complete details of coverage, conditions and limitations.

Gaska Tape Inc.® makes no other warranty, expressed or implied, and specifically disclaims and disavows any implied warranty of merchantability and of fitness for a particular use.

International Inquiries:
Phone: 00-574-294-5431

1810 W. Lusher
P.O. Box 1968
Elkhart, IN 46515-1968

 **Gaska Tape Inc.**
INNOVATORS IN FOAM AND TAPES
www.gaska.com

Phone: 574-294-5431
Fax: 574-293-4504
Toll free: 800-423-1571
email: sales@gaska.com