



DESCRIPTION

Developed initially to provide an economical seal between pickup truck caps and body side rails. Today, Cap Tape[®] is used effectively for a variety of non-critical sealing applications, such as weather-stripping with our MW600 Series.

Gaska Tape's **V600** Series can be produced with or without adhesive on one side as well as cast on a permanent polyester film to the opposite side.

ROLL SIZES

Available Thicknesses:

V610 .188" - .250" (4.8mm –6.4mm)

V615 .188" - .250" (4.8mm –6.4mm)

Available Widths:

1.00" - 57" (25.4mm – 1448mm)

Available Lengths:

30' - 62' (9m- 19m)

PERFORMANCE CHARACTERISTICS

- Formulated from durable Polyvinyl Chloride (PVC) for a long service life.
- Seals out air, condensation, light, and dust when compressed.
- Provides cushioning, vibration dampening, and sound deadening.
- **V610** is cast on a removable bleached 83# white paper.
- **V615** is cast on a 2 mil polyester film to provide dimensional stability, and is a self-wound product.
- Standard (G1) emulsion acrylic adhesive is used for light duty substrates which are clean and dry.
- Gray color standard, other colors available upon request.
- Sulfur-Free

| Test Method- Typical Physical Properties | V600 |
|--|---|
| ASTM D-1667 Density | 6 lbs/ft³ 96 kg/m³ |
| ASTM D-2240 Hardness (shore 00) | 20 |
| ASTM D-1667 Compression Deflection @ 25% | 1.8 psi 12 kPa |
| ASTM D-1667 Compression Set @ 25% | 7 % |
| GTP ⁽¹⁾ Water Absorption (% by volume) | 1.2 % |
| ASTM D-412 Tensile Strength | 22 psi 152 kPa |
| ASTM D-412 Percent Elongation | 140 |
| ASTM C-518 Thermal Conductivity (K Factor) | 0.26 btu-in./hr-ft²-°F 0.037 W/mK |
| Recommended Service Temperature | -40 - 180 °F -40 - 82 °C |
| Recommended Application Temperature | 50 - 110 °F 10 - 45 °C |

(1) Gaska Tape Procedure

Data is intended as a guide only and is presented without guarantees and without assumption of liabilities resultant from the use of information provided. This data is not to be used for specification purposes.

WARRANTY

Gaska Tape Inc.[®] warrants its product to be free from defects in material and workmanship for a period of twelve (12) months beginning on the date of invoice, provided the purchaser installs and uses the products according to any instructions provided by Gaska Tape Inc. Any product which fails during the warranty period due to a defect will be replaced.

Upon request, Gaska Tape Inc.[®] will provide a copy of its written Limited Warranty with complete details of coverage, conditions and limitations.

Gaska Tape Inc.[®] makes no other warranty, expressed or implied, and specifically disclaims and disavows any implied warranty of merchantability and of fitness for a particular use.

Additional Information:

You will find the following pages on our website helpful as you consider our products and configurations.

- [Product Description](#)
- [Die Cutting Descriptions](#)
- [Standard Lead Times](#)
- [Standard Product List](#)
- [Manufacturing Tolerances](#)
- [Vinyl Foam Typical Properties](#)

Market & Application info. is also available on our Website.

Please email us for more information:
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