



Gaska Laboratory Statement of Compliance

Gaska Tape's quality system, testing laboratory, measurement standards and procedures meet or exceed the requirements of ISO9001:2015. Gaska Tape is registered by Perry Johnson Registrars, Inc. to ISO9001:2015. The Certificate Number is C2021-00987.

The Gaska Testing Laboratory is included in the registration by Perry Johnson Registrars, Inc. The laboratory uses traceable N.I.S.T. calibration standards, test methods and procedures, equipment, training records and management commitment. This registration is recognized by ANAB worldwide.

It is Gaska Tape's intention that all products and services provided by Gaska Tape Inc. shall consistently meet or exceed realistic mutually agreed upon customer requirements.

Gaska Tape maintains a documented quality management system that is electronically distributed within the company. While it is proprietary and regarded as internal documentation, portions of it may be viewed by customers during audits with proper authorization and confidentiality.

Gaska Tape's Laboratory is temperature controlled with HVAC equipment capable of maintaining an environment of +22 +/- 3 C (GMW3221). Documented procedures exist for the following quality related specifications, tests and test methods.

Adhesive Peel, Adhesion	ASTM-D-903, ASTM-D-1000, ISO-8510, PSTC-101
Adhesive Shear	PSTC-107
Compression Deflection	ASTM-D-1667, ASTM-D-1056, ISO-3386, ISO-6916
Compression Set	ASTM-D-1667, ASTM-D-1056, ASTM-D-395, ISO-6916
Density	ASTM-D-1667, ASTM-D-3574
Dimensional Stability	MSAY500, ESB-M3G-102A, Gaska Tape Procedure
Dynamic Shear	Gaska Tape Procedure
Elongation	ASTM-D-412, ISO-1798, PSTC-131
Flammability	FMVSS-302A, UL-94, GMW3232, GM6090M
Force to Compress	ASTM-D-1056, ISO-6916
Hardness	ASTM-D-2240
Lap Joint Shear	ASTM-D-1002
Load Deflection	ASTM-D-1056, ISO-6916
Material Specifications	Chrysler: MS-AY500, MS-AY516, MS-AY565 Delphi: M4542 Ford: ESB-M3G77-A, ESB-M3G102-A, ESB-M4D233-C, M3G76-B, WSB-M3G102-B2, WSK-M4G70-C General Motors: GM3607M, GM3622M, GMW15473, GMW16443, GMW17408 SAEJ18 (ASTM D-1056)
Release Peel	PSTC-4, PSTC-4B, PSTC-8
Tear Resistance	ASTM-D-624, PSTC-38, PSTC-39
Tensile Strength	ASTM-D-412, ISO-1798, PSTC-131
Thickness	ASTM-D-1667, PSTC-133
Water Absorption	ASTM-D-1056, Gaska Tape Procedure, ISO-6916
Other Testing	AAMA800 Test Methods, PSTC Test Methods, GMW3205

Calibration on the equipment is performed according to applicable ASTM Standards, and traceable to National Institute of Standards and Technology and/or Industry Standards.

Gaska Tape, Inc.

Chris Habegger

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Technical Director

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