

Papers	
SCK8300 Series	A 5 mil white supercalendered paper used for both vinyl casting and adhesive release applications. Its uncoated form is called SCK8300.
	Vinyl casting grades include a one side medium release (SCK8310MR) or a one side easy release (SCK8310XR) as well as two sided versions of those same papers with an easy adhesive release on the opposite side (SCK8320MR and SCK8320XR).
	Adhesive release liner grades are a one side silicone coated easy release (SCK8310ER) which can be printed on the opposite side or coated two side with easy release (SCK8320ER).
	Typical benefits expected from the SCK8300 Series include good economics and ease of processing due to its physical strength.
GS (Glove Skin)	Leather like pattern in casting paper is mirrored in foam. Other grades are possible, depending on available patterns and demand.
Hi Gloss (HG)	Used on Cling Foam [®] Series and other specialty foams where a smooth, high gloss surface is desired. Comes standard with an adhesive release on opposite side.
BIG8400 Series	A 6 mil brown industrial grade paper polycoated both sides for a variety of applications (BIG8400).
	It is available as a one side silicone release coated paper on the glossy side with either a standard medium adhesive release (BIG8410, also known as RP) or with easy release (BIG8410ER). It is also available as a two side silicone release coated paper with the standard medium release on the glossy side and easy release opposite (BIG8420, also known as DP) or easy release on both sides (BIG8420ER).
	Typical benefits expected from the BIG8400 Series include reduction of cockle and curl (especially in higher humidity environments) and improved dimensional stability.
BIG14010 (RB)	An 11 mil brown industrial grade 140# paperboard polycoated on one side with easy silicone release which is often used for kiss type of die cutting.
CC10300 (P7)	A 7 mil white heavy duty casting paper for foam manufacture and specialty tape applications.
	It is available coated on one side with either standard medium foam release (CC10310) or easy foam release (CC10310XR) for reverse unwinding. The above versions are also available with easy adhesive release on the opposite side (e.g. CC10320 or CC10320XR).
	Typical benefits expected from the CC10300 Series include reduction of cockle and curl (especially in higher humidity environments) and improved foam skin tear resistance.
CC13700 (P9)	A 9 mil white heavy duty casting paper for heavy density and thick foam manufacturing.
	It is available coated on one side with standard medium foam release (CC13710). It is also available as a tape grade version with easy adhesive release on the opposite side (e.g. CC13720).
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curl and improved final product flatness.

Typical benefits expected from the CC13700 Series include reduction of cockle and



Release Coated Paper & Films

Films

BPP4006

HDN2016

PET1006

PET2006

A 4 mil blue polypropylene film which features good tear resistance and dimensional stability. It is available coated on one side with an easy adhesive release (BPP4016ER). It can also be coated on two sides with our standard differential of medium adhesive release one side with easy adhesive release on the opposite side (e.g. BPP4026) as well as easy adhesive release coated both sides (BPP4026ER).

2 mil natural high density polyethylene film coated on one side with an easy adhesive release. Used exclusively in double liner applications. In the rewinding process, it protects the inside compressed surface, which needs a thin, conformable, tear resistant release liner.

A 1 mil clear polyester film used in laminations to eliminate stretch in foams (e.g. V709ES) or in the center of an adhesive package for dimensional stability for foam tapes (e.g. V714).

A 2 mil clear heat stabilized polyester film used as a base carrier for self-wound foam tapes. It can be laminated as is for dimensional stability (PET2006). It is available as a one side easy silicone release coated film (PET2016ER). It can also be coated two sides with our standard differential of medium adhesive release one side with easy adhesive release on the opposite side (e.g. PET2026) or with easy adhesive release on both sides (PET2026ER).

Manufacturing Tolerances

- Coated width is 57" (58" untrimmed).
- Made to order minimum coated products are 5,000 linear feet.
- · +/-10% shipping policy on standard products.
- · +/-20% shipping policy on special products.
- Splicing policy 1 max. per 500 foot roll, 3 max at 5,000 foot standard master length.

WARRANTY

Gaska Tape Inc.® warrants its product to be free from defects in material and workmanship for a period of twelve (12) months beginning on the date of invoice, provided the purchaser installs and uses the products according to any instructions provided by Gaska Tape Inc. Any product which fails during the warranty period due to a defect will be replaced.

Upon request, Gaska Tape Inc.® will provide a copy of its written Limited Warranty with complete details of coverage, conditions and limitations.

Gaska Tape Inc.® makes no other warranty, expressed or implied, and specifically disclaims and disavows any implied warranty of merchantability and of fitness for a particular use.

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