

Gaska Tape Inc. INNOVATORS IN FOAM AND TAPES

Width Tolerance

Standard Tape Grade Logs

Log Thickness	Maximum Loss
0.250" - and Under	2.0"
0.251" - 0.375"	3.0"
0.376" - 0.500"	4.0"
0.501" - 0.625"	5.0"
0.626" - 0.750"	6.0"
0.751" - 0.875"	7.0"
0.876" - 1.000"	8.0"

*Maximum loss from the invoiced width.

Thickness Tolerance

Under 0.063" Thick:

+/- 20% of specified thickness

0.063"- 0.125" Thick:

+/- 15% of specified thickness

Over 0.125" Thick:

+/- 10% of specified thickness

Thickness Laminations: Divide thickness by 2 and refer to the above chart to determine maximum loss. **Other Laminations:** Add one inch loss to the above chart. This includes laminated products ending in 3,4,7 & 8.

Die-Cutting Applications

.188" Thick And Under:

We recommend specifying (at no extra cost, minimums may apply) that extra silicone release (XR) be applied to the foam side of casting paper. When ready to fabricate, unwrap the outer lap of casting paper to expose foam around full circumference of roll. XR ensures easy removal of casting paper from foam.

(NOTE: Length yield loss equal to circumference of the log.)

Cut Rolls

6.000" and Under	+/- 0.063"
6.001" and Over	+/125"
* Variance from the Invoiced width	

Footnotes: Vinyl (PVC) Foam Tape Logs

Thicknesses greater than those shown are available by laminating.

Logs are offered in maximum production widths on 3" diameter cores.

Length specifications: -0" +2' Feet

Master lengths of twice standard log lengths plus 2 ft. are available for sale at listed price per linear foot. Longer lengths are available by quotation.

 $\ensuremath{\mathsf{Deduct}}$.20/LF for logs ordered without pressure sensitive adhesive.

Logs coated with adhesive both sides are slit in half and rewrapped at no additional charge to eliminate possible gapping in transit.

Other liners and release coatings are available to meet specific requirements. Requires quotation, minimums may apply.

Special colors available by quotation, including color matches.

Special fire retardant formulations registered with Underwriters Laboratories (UL94 HF-1, UL94 HBF and UL94 HB) are available.

Prices include packaging in protective Gaylord shipping containers, individual log boxes or jumbo packaging. Jumbo packaging requires quotation.

Specifications available upon request.

Over .188" Thick:

We recommend transfer wrapping logs (13 suffix). This process entails removal of casting paper and application of release paper to the adhesive side. If kiss cutting, we recommend transfer wrapping logs (17 suffix). This process entails removal of casting paper and allocation of release board to the adhesive side.

1810 W. Lusher Ave. P.O. Box 1968 Elkhart, IN 46515-1968 Manufactured in the USA

www.gaska.com Email: salesorders@gaska.com Phone: 574-294-5431 Toll Free: 800-423-1571 Fax: 574-389-9701 574-293-4504

International Inquiries: Phone: 00-574-294-5431